General Purpose Premium Enamel

DA1600, 1603, 1605, 1610, 1612, 1620, 1630, 1640, 1656, 1660, 1663, 1670, 1672, 1684, 1687, 1688, 1692

Product Description

Dupli-Color® General Purpose Premium Enamel delivers the ultimate protection, gloss, and color retention. A superior, high solids formula ensures maximum coverage and performance.

Product Characteristics

Color: Gloss Black, Semi-Gloss Black, Flat Black, Medium Grey, Machinery Grey, Royal Blue, Leaf Green, Cherry Red, Leather Brown, Light Yellow, School Bus Yellow, Gloss White, Flat White, Chrome Aluminum, Chrome Yellow, and Purple Passion.

Clear: Crystal Clear

Finish: Gloss, Semi-Gloss, & Flat.

Properties

Product Weight: 6.54 lb/gal
Flash Point: Propellant < 0° F

Preferred Application

Dupli-Color General Purpose Premium Enamel provides optimum performance when this application method is followed.

Prep	PW100	Prep Wipe
	PS100	Prep Spray
Prime	DAPxxxx	Sandable Primer
Coat	DAxxxx	Premium Enamel
Clear	DA1692	Crystal Clear

Sandable Primer is used when bare metal is exposed

Refer to the application box for more specific instructions!

Uses

Cars, Trailers, RV's, & Other Auto Accessories.

Surfaces:

Metal

Application

Prepare surface by using Dupli-Color Sandable Primer on bare metal surfaces. Follow primed areas with required Dupli-Color Acrylic Enamel color. Apply Dupli-Color Clear Acrylic Enamel within one hour of Color Coat.

Mask-off surrounding areas to protect from overspray. Wipe surface with a tack cloth to remove any dirt/dust. Use at temperatures between 60°-92° F, and when humidity is less than 60%.

Shake can vigorously for one full minute. After each minute of use, shake the can for an additional 10 seconds. To spray, hold can parallel 8-10 inches from the surface to be painted and use in an even, sweeping motion. To avoid runs and sags, apply in 2 light coats, followed by one medium wet coat. Apply all coats within 1 hour, allowing 10 minutes between each coat. For additional coats after one hour, wait 7 days for paint to cure. Dries to touch in one hour. Can be handled in three hours. Covers approximately 12-14 square feet.

The EZ Touch ™ Nozzle results in 50% less finger fatigue than a standard nozzle, as well as greater coverage and less overspray.

Packaging

Fill Weight: 12 oz
Per Case: 6 cans
Case Weight: 6 lbs
Cases/Pallet: 156
Units/Pallet: 936 cans

(V.3, 12/12)